



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

May 15

D2562-013
Job Sheet 176550



Part No: D2562-013

Job Qty: 4 ea

Part Name: Strut 26.63"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/25/18

Job Tracking No:

Due Date: 5/10/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP A 05.05.18 New Issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		5/10/18	0.00	0.00	Start Up Small Fab-4		<i>M. L.</i>
100	Brake NC	4 pcs		5/10/18	0.00	1.28	Brake NC 3		<i>M. L.</i>
110	Small Fab	4 pcs		5/10/18	0.00	0.92	Small Fab		<i>M. L.</i>
120	QC	4 pcs		5/10/18	0.00	0.00	QC5		<i>M. L.</i>
130	Powdercoat	4 pcs		5/10/18	0.00	0.15	Powdercoat2		<i>BEBAL-05-15</i>
140	QC	4 pcs		5/10/18	0.00	0.00	QC3		<i>11</i>
150	Packaging	4 pcs		5/10/18	0.00	0.00	Packaging3	<i>51353</i>	<i>9-89</i>
160	QC21-SA	4 Ea		5/10/18	0.00	0.00	QC21		<i>9-89</i>

Part Op 100 - Punch to length as per Dwg D2562

Descriptions: 110 - 1- Bend end as per Dwg D2562 Angle "D"

M3876 130 - START TIME: *2:30*

TEMP. 400°

FINISH 3:00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.035	304 Round Tube .500 X .035W	9.1664 ft (2.2916 ea)	90-Start up Operation	<i>5034746</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.500W.035	9	99	0

Part Specifications

Specifications could not be found.

Plex 4/25/18 2:50 PM Dart.lajeunesse.marie

cl

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								



Container No: S070946



Part: D2562-013

Job No: 176550

Serial No/Batch: S070946

Revision:

Inspector:

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Date: 05/14/18